

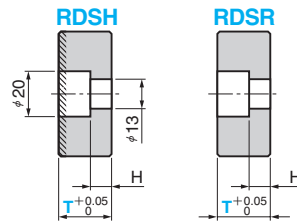
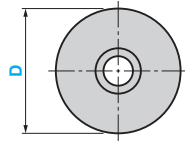
Distance Stop Block

ROUND TYPE

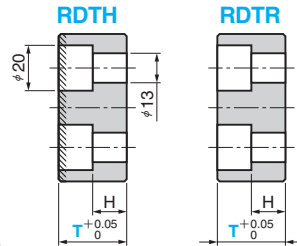
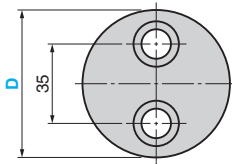
CAD FILE

Refer to the next page for the shim standard part.

RDSH (Hardened Type)
RDSR



RDTH (Hardened Type)
RDTR



Material : S45C
Area to be induction hardened (Hatched Area)
HRC55 ~ 60



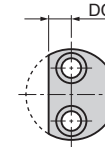
Option

Option Code	Specification
TG	When the same height is required, simultaneous grinding is carried out. Variation of dimension T is within ± 0.01 .
DC	One side of dimension D is cut. $13 \leq DC < D/2$. Increment of 1 mm. It applies to RDTH and RDTR.
TN	Grooves are machined. This applies to RDSH and RDSR. (Refer to the drawing below)



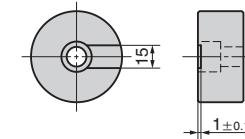
Order **RDTH 65 - 30 - N - DC20**
RDSR 90 - 30 - R - TN

●DC Specification



* It applies to RDTH and RDTR.

●TN Specification



* It applies to RDSH and RDSR.

Catalog No.	D	T	Safety Color
	40	20	
		30	
		40	
	50	30	
		40	
		50	
	60	20	
		30	R(Red)
		40	Y(Yellow)
RDSH	65	50	N(None)
RDSR		30	
		40	
	70	50	
		30	
		40	
	90	50	
		30	
		50	

Catalog No.	D	T	Safety Color
	65	30	
		40	
		50	
RDTH	80	20	R(Red)
RDTR		30	Y(Yellow)
		40	N(None)
	90	50	
		30	
		50	

■H Dimension list

T	H
20	6
30~	15



Order

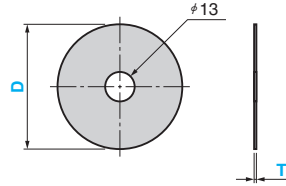
Catalog No.	D	T	Safety Color
RDSH	60	30	N
RDTR	65	50	Y

For Distance Block Shim Plate

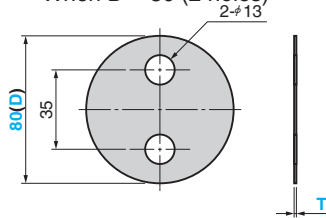
ROUND TYPE

RDSM

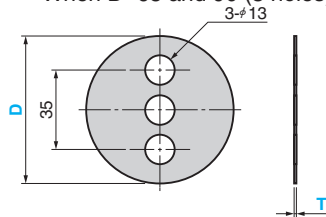
● When D = 40, 50, 60 and 70 (1 hole)



● When D = 80 (2 holes)



● When D=65 and 90 (3 holes)



T	Tolerance
0.05	±0.01
0.1 0.2	±0.02
0.3 0.5	

Material : SUS304

● 1 hole		
Catalog No.	D	T
	40	0.05
		0.1
		0.2
		0.3
		0.5
RDSM	50	0.05
		0.1
		0.2
		0.3
		0.5
	60	0.05
		0.1
		0.2
		0.3
		0.5
	70	0.05
		0.1
		0.2
		0.3
		0.5

● 2 holes		
Catalog No.	D	T
RDSM	80	0.05
		0.1
		0.2
		0.3
		0.5

● 3 holes		
Catalog No.	D	T
RDSM	65	0.05
		0.1
		0.2
		0.3
		0.5
	90	0.05
		0.1
		0.2
		0.3
		0.5

Order	Catalog No.	D	T
	RDSM	60	0.05

The order unit is one piece.

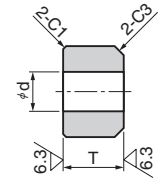
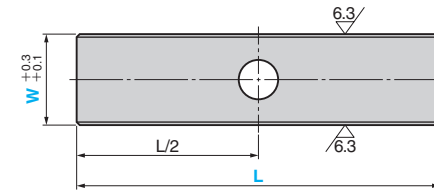
Back Up Plate

DIE SETTING

CAD FILE

■ Back Up Plate

BUP



Material : SS400

T	d	Catalog No.	W	L
20	11	BUP	20	100
			20	120
25	13		25	100
			25	150
			30	150



Order

Catalog No.	W	L
BUP	25	100