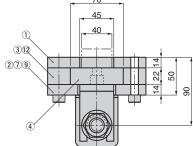
## **DA Gauge**

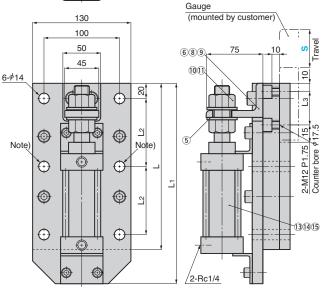
## **DISAPPEARING GAUGE**











Note) This bolt hole is not available for DABT50.

## **■**Table of Components

No.	Description	Qty	Material and Remark	
1	Base Plate	1	SS400	
2	Cover Plate	1	SS400	
3	Side Plate	2	SS400	
4	Slide Plate	1	S45C Oilless Type	
(5)	Collar	1	SS400	
6	Arm	1	SS400	
7	Hexagon Socket Head Bolt	4	M10×50	
8	Hexagon Socket Head Bolt	2	M12×25	

No.	Description	Qty	Material and Remark
9	Spring Washer	4	For M10
10	Washer	2	
11)	Lock Nut	1	U nut
12	Dowel Pn	4	∮10×30
13	Spring Pin	1	∮6×15
14)	Hexagon Socket Head Bolt	4	M8×16
15)	Air Cylinder	1	D-MCY-F40 by Taiyo

	L	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	Weight(kg)	Catalog No.	S
,	220	265	90	25	13.5		50
	270	315	115	45	15.9	DABT	100
	320	365	140	95	18.3		150



Catalog No.	S
DART	150

## ■For Operation

- Use DA gauge "DABT" as the panel locator for a draw die.
  Sliding areas have lubricant for oilless operation.
- The bolt holes of the sliding plate (4) are threaded so that the gauge may be mounted from the gauge side. (Dimension L<sub>3</sub>)